



1967 NC 69, Hayesville NC 28904. (704) 796-3502

### **Installation instructions**

#### **99-04 wj grand cherokee bolt on coil repair kit.**

##### **Tools Needed:**

- **1" step drill and 3/8" drill bits.**
- **Hand drill.**
- **Angle grinder.**
- **Steel hammer and soft dead blow hammer**
- **Socket set and wrenches.**
- **Angle grinder.**
- **Alan wrenches.**
- **Common sense and patience.**

- 1. Don't be dumb, If you do not know how to install parts and have no proper assistance from an experienced mechanic please have this installed by a professional.**
- 2. Properly support the front of the chassis on jack stands as well as the front axle just enough that the tires are off the ground. Remove front driver side wheel.**
- 3. Using an angle grinder, grind rusted parts down to a smooth flat working surface. (Both sides)**
- 4. Hold the new coil center and align it with the OE isolator retainer hole. Use a clamp or a 1/2" bolt to hold the coil center in place.**
- 5. Using a 3/8 drill and the coil center as a guide drill the 7 holes into the coil bracket. (both sides)**

- 6. Using a 1" step drill, drill a 1" hole into the side of the factory coil mount closest the front of the steering knuckle. This will allow access for a 9/16" wrench to hold the flange nuts to retain the coil center.**
- 7. Using the 3/8 flat head socket screws and flange nuts, tighten down all possible nuts and bolts to a good firm tightness.**
- 8. re assemble vehicle to factory specifications.**